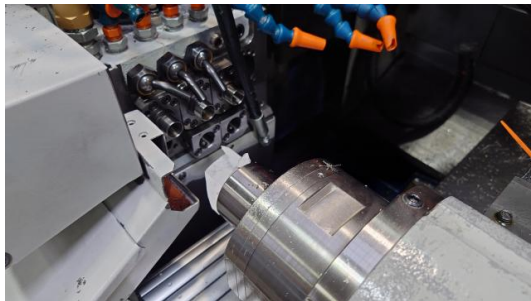


TORNOS GAMMA 20/6

Kind : Swiss-type cnc lathe
Manufacturer : TORNOS
Model : GAMMA 20/6
Year : 2012
Serial : 20620555
Stock : 10545



TECHNICAL DETAILS

| | |
|---------------------------------|---------------|
| - Number of axes | : 8 |
| - Number of spindles | : 2 |
| MAIN SPINDLE | |
| - Max. bar diameter | : 20 [mm] |
| - Max. machining length | : 210 [mm] |
| - Spindle speeds | : 12000 [rpm] |
| - Spindle power | : 3.7 [kW] |
| - C axis indexing precision | : 0.001 [°] |
| COUNTER-SPINDLE | |
| - Max. bar diameter | : 20 [mm] |
| - Spindle speeds | : 12000 [rpm] |
| - Spindle power | : 3.7 [kW] |
| - C axis indexing precision | : 0.001 [°] |
| - Number of guide bush holders | : 2 |
| GUIDE BUSH HOLDER 1 | |
| - Number of positions | : 8 |
| - Number of motorized positions | : 3 |
| - Live tools speed | : 8000 [rpm] |
| GUIDE BUSH HOLDER 2 | |
| - Number of positions | : 5 |
| - Number of motorized positions | : 2 |
| END ATTACHMENT | |
| - Number of positions | : 11 |
| SECONDARY OPERATION | |
| - Number of positions | : 16 |
| - Number of motorized positions | : 4 |
| - Live tools speed | : 8000 [rpm] |
| POWER SUPPLY | |

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- Supply voltage : 400 [V]

MACHINE HOURS

- Number of hours under power : 84207 [h]

EQUIPMENT

- CNC : Fanuc 32i-model B

- Rotating tool motor on : S11,S21,S51

- Rotating guide bush

- Parts catcher

- Parts conveying strip

- Ejection of workpiece

- Chips conveyor : MAYFRAN

- Coolant tank

* with high-pressure pump : 20 [bars]

- Bar loader : TORNOS SBF320E

- Fire extinguisher *

NB : working order not guaranteed. To have it checked by a qualified organization of the buyer.

- Electric transformer